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4. A bending processing method of a composite panel having the steps:

forming a first flat face sheet, a second flat face sheet, and a flat center core member joined said first flat face sheet and said second flat face sheet;

preparing a composite panel which is not joined to said flat center core member in a side of an end portion of said first face sheet;

installing said first flat face sheet to a stationary table and a first bending table to direct to said stationary table and said first bending table;

contacting a first bending table to said non-joined region of said second flat face sheet from an outer portion of said composite panel;

in a condition in which said stationary table is fixed to said composite panel and said second bending table is fixed to said non-joined region of said second flat face sheet, rotating said second bending table in a direction to separate from said center core member;

removing said flat center core member in a position in which said composite panel is bent with a V shape;

coating an adhesion agent to one of said second flat face sheet and an opposed face to said flat center core member; and to adhere said flat center core member to said second flat face sheet, rotating said first bending table.

5. A bending processing method of a composite panel according

to claim 4, characterized by

carrying out a fixing between said stationary table and
said composite panel according to a vacuum adsorption pad; and

carrying out a fixing between said second bending table
5 and said second flat face sheet according to a vacuum adsorption
pad which is installed to said second bending table.

6. A bending processing method of a composite panel according
to claim 4, characterized by

10 coating a coat of said adhesion agent to said flat center
core member.

7. A bending processing method of a composite panel according
to claim 6, characterized by

15 coating said coat of said adhesion agent to said V-shape
cutting portion.

8. A bending processing method of a composite panel
according to claim 4, characterized by

20 mounting said composite panel in a condition in which said
stationary table and said first bending table are arranged in
a substantial horizontal condition.

9. A bending processing device comprising:

25 a stationary table for mounting a composite panel;

a first bending table for mounting said composite panel
in the same height of said stationary table and for rotating

a second bending table mounted on an upper face of said composite panel in an upper portion of said first bending table and for rotating in an upper and lower direction a side of said stationary table as a center;

a coating device for coating an adhesion agent to any one of said center core member and a face sheet of said composite panel.

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